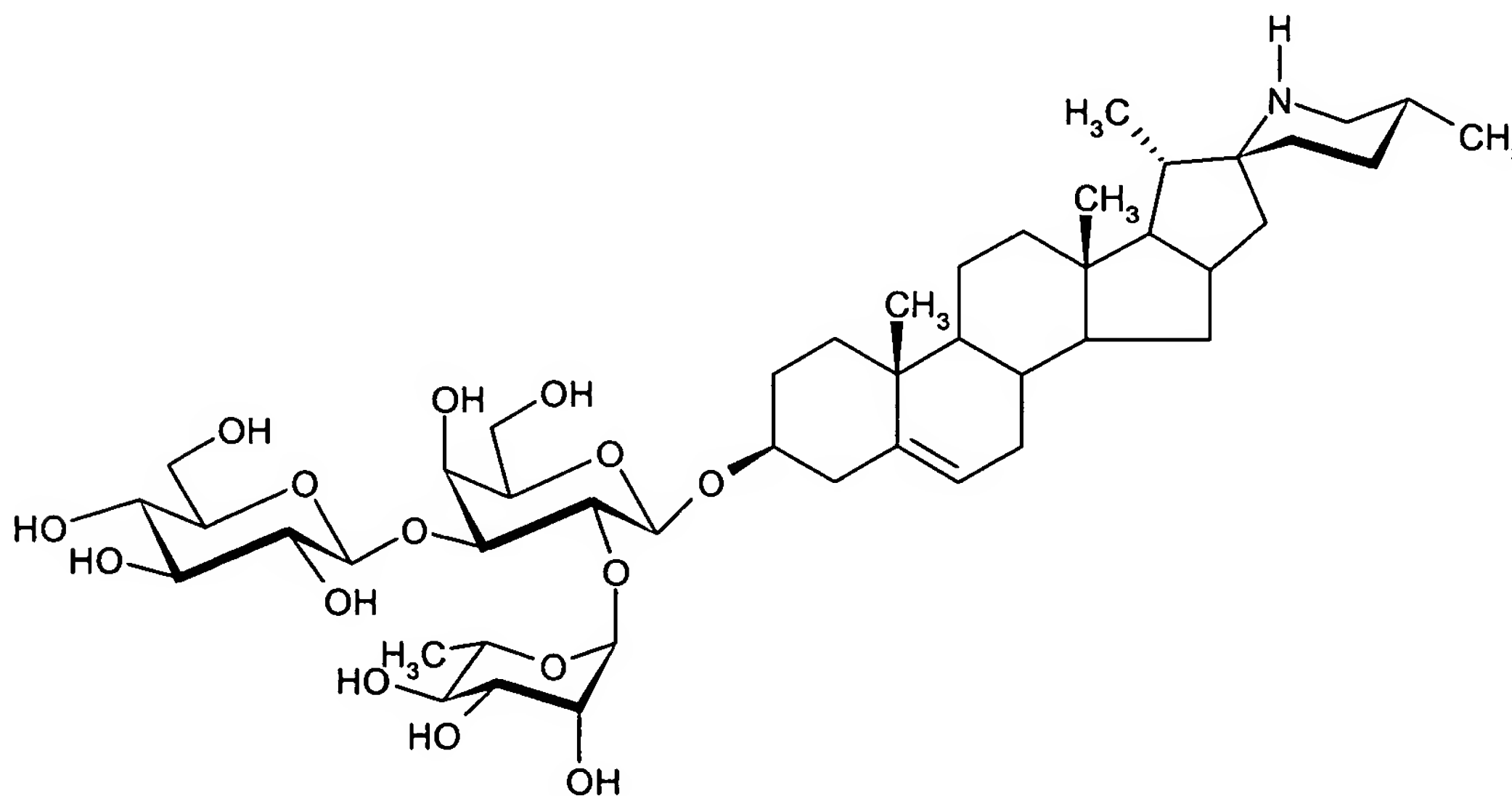


## Steroid modified Solatrioses

The present invention relates to the chemical synthesis of alkaloid glycosides, in particular to the synthesis of steroid modified solatrioses. Furthermore, the present invention relates to novel steroid modified solatrioses and intermediate compounds useful for the synthesis thereof.

Solasodine and its glycosides are of considerable interest commercially and clinically. They are widely used as starting products for the synthesis of various steroidal drugs. The aglycon solasodine is a source for synthetic cortisone and progesterone.

It is moreover well established that certain naturally occurring conjugate solasodine glycosides have potent antineoplastic properties. Of particular interest is the triglycoside solasonine (22R, 25R)-spiro-5-en-3 $\beta$ -yl- $\alpha$ -L-rhamno-pyranosyl-(1- $\rightarrow$ 2 gal)-O-p-D-glucopyranosyl-(1- $\rightarrow$ 3 gal)- $\beta$ -D-galactopyranose. The structure of this triglycoside is as follows:



Solasonine

The above triglycoside is conventionally obtained by extraction from a plant source. A commercially available extract of *S. sodomaeum*, commonly referred to as BEC (Drug Future, 1988, vol. 13.8, pages 714-716) is a crude mixture of solamargine,

solasonine and their isomeric diglycosides. The extraction process for making BEC involves homogenizing the fruits of *S. sodomaeum* in a large volume of acetic acid, filtering off the liquid through muslin followed by precipitation of the glycosides with ammonia (Drugs of today (1990), Vol. 26 No. 1, p. 55-58, cancer letters (1991), Vol. 59, p. 183-192). The yield of the solasodine glycoside mixture is very low (approx. 1%). Moreover the individual process steps are not defined to GMP in terms of scale up, definition of yield, composition and product quality.

There is a great need for a cost efficient process that provides the antineoplastically active triglycoside solasonine at high yield with little or no impurities.

Contrary to other steroid ring systems, the steroid skeleton of solasodine contains a very labile nitrogen-containing ring. The same holds true for the steroid ring systems of related alkaloids such as tomatidine, demissidine or solanidine. These aglycons cannot readily be chemically modified while keeping the steroid skeleton intact. In spite of the fact that the aglycon solasodine is readily available, the prior art does not disclose the synthesis of the solasonine using the aglycon material as starting material.

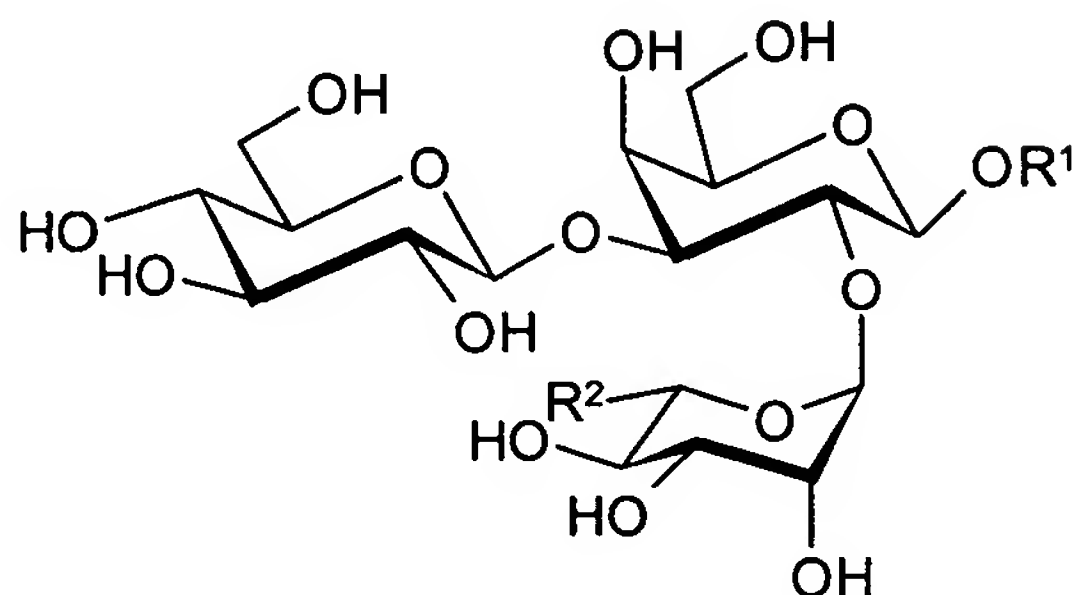
The synthesis of solasonine requires the stereoselective glycosylation of solasodine at the relatively unreactive hydroxyl group.

It has been found that solasodine is not compatible with the conventional steroid glycosylation technique. No glycosylation was observed following the treatment of solasodine with tetrabenzoyl  $\alpha$ -D-glucopyranosyl trichloroacetimidate and trimethylsilyl triflate or boron trifluoride dietherate (unpublished results).

The problem underlying the present invention is to provide a cost effective method for the preparation of solasonine and solasonine analogues in high yields.

Such compounds exhibit cytotoxic activity and may be employed as anticancer agents. Furthermore, such compounds exhibit anti bacterial, anti fungal or anti viral activity.

Accordingly, the present invention provides a method for the preparation of a steroid modified solatriose of general formula (I):



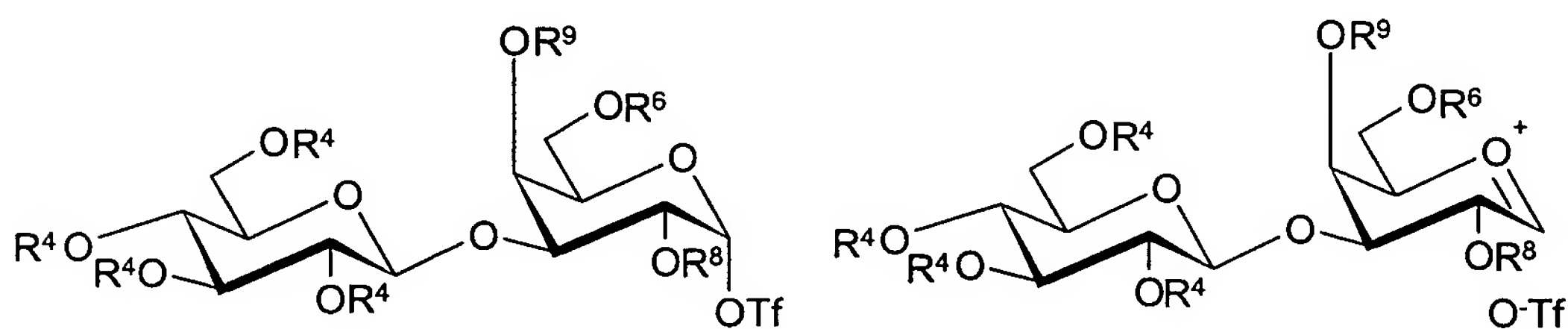
5

Formula (I)

wherein  $R^1$  represents a steroid or a derivative thereof having a hydroxyl group in 3-position and no further unprotected hydroxyl groups; and  $R^2$  represents a straight or branched  $C_{1-4}$  alkyl group or a hydroxyl group.

10

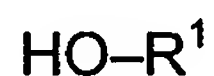
The method of the present invention comprises the step of:  
reacting a compound of general formula (XIII):



15

Formula (XIII)

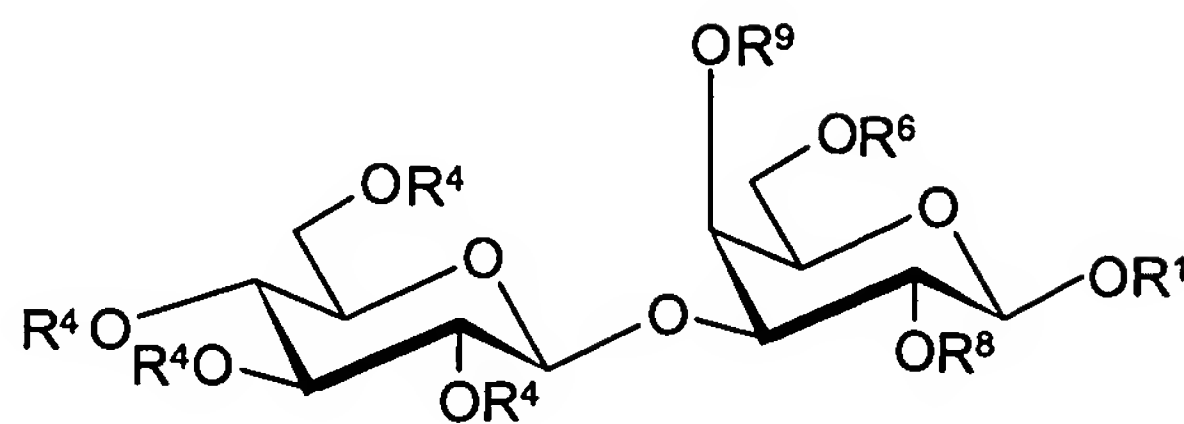
wherein each  $R^4$  independently represents a benzoyl, acetyl or pivoyl protecting group;  $R^6$  represents a pivoyl protecting group;  $R^8$  represents a chloroacetyl protecting group;  $R^9$  represents a benzoyl, acetyl or pivoyl protecting group and Tf represents a triflate leaving group;  
with a compound of general formula (XIV):



Formula (XIV)

20

to yield a compound of general formula (XV):



Formula (XV)

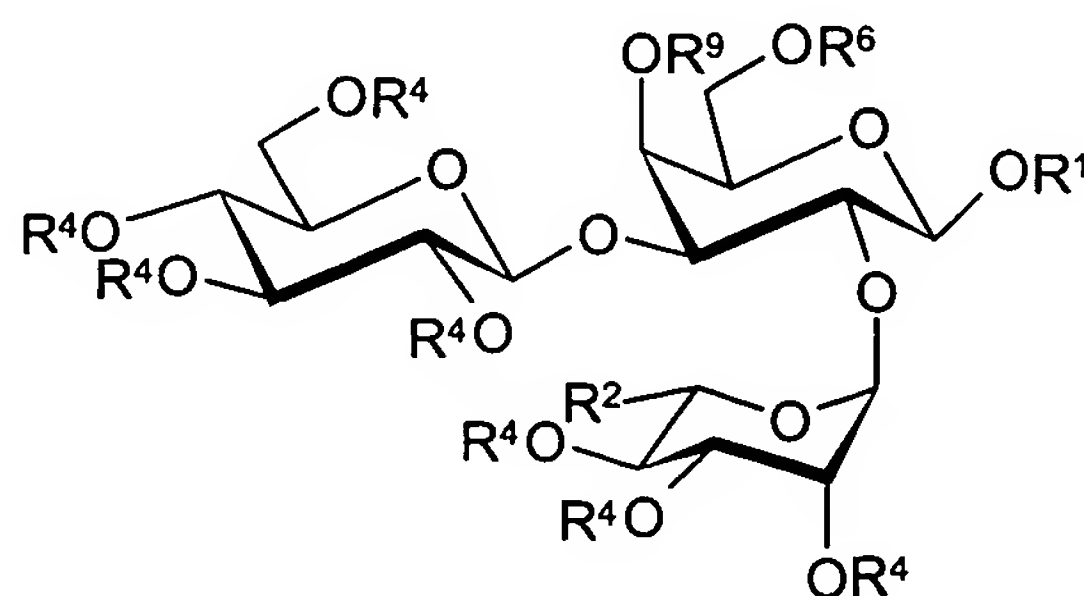
wherein R<sup>1</sup>, R<sup>6</sup>, R<sup>8</sup> and R<sup>9</sup> are as defined above.

The compound of the above general formula (XV) may be transformed to the desired steroid modified solatriose of general formula (I) by any suitable method known in the art. A particular preferred procedure is described in detail below.

Furthermore, the present application provides steroid modified solatriose compounds of general formula (I) as defined above, wherein R<sup>1</sup> represents a tomatidin-3-yl, demissidin-3-yl, solanidin-3-yl or solasodin-3-yl group.

A further object of the present application is the provision of intermediate compounds useful for the synthesis of the steroid modified solatriose of general formula (I) defined above, namely:

A compound of general formula (XVII):



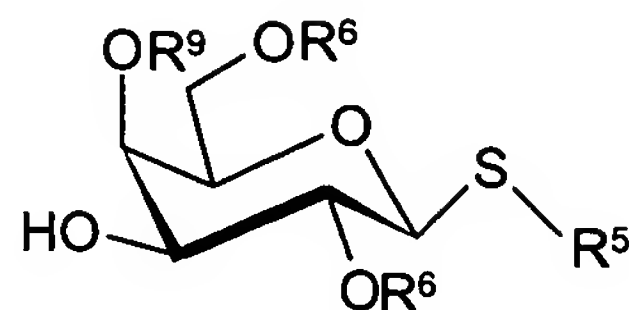
Formula (XVII)

wherein R<sup>1</sup>, R<sup>2</sup>, R<sup>4</sup>, R<sup>6</sup>, and R<sup>9</sup> are as defined above.

A compound of general formula (XV) as defined above

A compound of general formula (X):

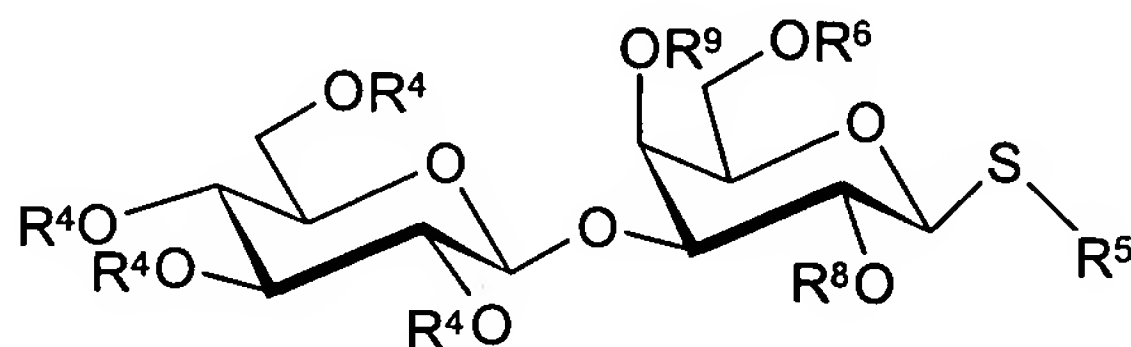
5



Formula (X)

wherein  $R^6$ ,  $R^8$  and  $R^9$  are as defined above; and  $R^5$  represents a straight or  
10 branched  $C_{1-14}$  alkyl group or a phenyl group optionally substituted with one or more  
 $C_{1-4}$  alkyl groups, halogen atom such as Cl, F, Br or I, or  $NO_2$  group.

A compound of general formula (XII):



15

Formula (XII)

wherein  $R^4$ ,  $R^5$ ,  $R^6$ ,  $R^8$  and  $R^9$  are as defined above.

Further embodiments of the present application are described in the dependent  
20 claims.

## Detailed description of the invention

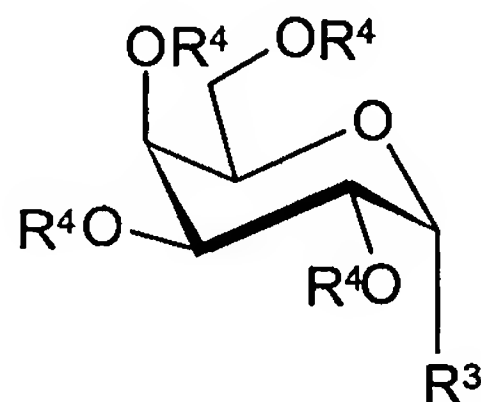
In the following, the present invention will be explained in more detail with reference  
25 to preferred embodiments.

The steroid residue constituting substituent  $R^1$  is a steroid or a derivative thereof having a hydroxyl group in the 3-position for bonding as  $\alpha$ -glycosidic hydroxyl group in the compound of general formula (I). The steroid residue bears no further unprotected hydroxyl groups and preferably has no further hydroxyl groups at all, in order not to compromise subsequent reaction steps. In a preferred embodiment of the present invention  $R^1$  is selected from a tomatidin-3-yl, demissidin-3-yl, solanidin-3-yl and solasodin-3-yl group.

All of those steroid groups contain a labile nitrogen-containing ring and, therefore, cannot be chemically modified by means of conventional methods. Moreover, all of the above steroid groups represent substituents for cytotoxic, anti bacterial, anti fungal or anti viral compounds.

In the above general formula (I) each  $R^2$  independently represents a straight or branched alkyl group having 1 to 4 carbon atoms or a hydroxyl group. In a preferred embodiment,  $R^2$  represents a methyl group.

According to a preferred embodiment of the method of the present invention, galactose is reacted in step (A) to yield a compound of general formula (II):



Formula (II)

wherein  $R^3$  represents a chlorine or bromine atom; and each  $R^4$  independently represents a benzoyl, acetyl or pivoyl protecting group. In a preferred embodiment  $R^3$  represent a bromine atom. In another preferred embodiment  $R^4$  represents an acetyl protecting group.

Step (A) may be carried out using either acetic anhydride, acetyl chloride, benzoyl chloride, benzoic anhydride, or pivoyl chloride in the presence of a base such as, e.g., pyridine, triethylamine, or collidine, to give fully esterified galactose. Esterified-

D-galactopyranose may be treated with hydrogenbromide or hydrogenchloride in glacial acetic acid to yield the above compound of general formula (II).

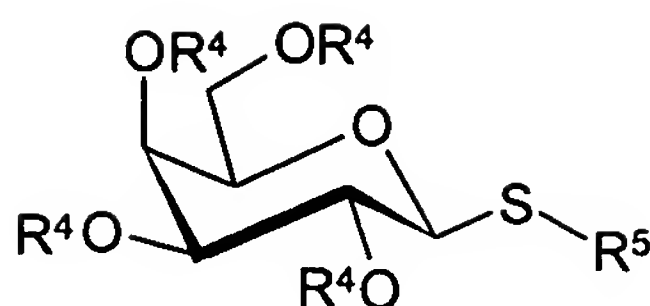
5 In a particularly preferred embodiment galactose is suspended in organic base such as pyridine and cooled to 0°C, to this solution is added dropwise either acetic anhydride, benzoic anhydride or acid chloride . Upon complete addition the solution is warmed to +25°C (room temperature) and stirred for about 16 hours. The reaction is quenched by addition of alcohol. The solution is diluted with organic solvent such as tert-butylmethyl ether, or dichloromethane, or toluene and washed with cold 1N  
10 HCl, water, saturated sodium bicarbonate, water and brine then the product is dried over magnesium sulfate and concentrated under reduced pressure to dryness. The product can be used without further purification or it can be recrystallised.

The fully esterified galactopyranose in dry solvent such as dichloromethane is cooled to 0°C under an inert atmosphere. To this solution is added hydrogen bromide in  
15 glacial acetic acid, typically 30% HBr content. The solution is allowed to warm to +25°C (room temperature) and stirred for around 16 hours. The solution is diluted with organic solvent such as dichloromethane and then quickly washed with ice cold water, saturated aqueous sodium bicarbonate, and brine. The product is dried over magnesium sulfate filtered and the solvent is removed under reduced pressure. The  
20 product is crystallized from petrol (40-60) and diethyl ether.

In step (B), a compound of general formula (II) is reacted with a compound of general formula (III):



wherein R<sup>5</sup> represents a straight or branched C<sub>1-14</sub> alkyl group or a phenyl group optionally substituted with one or more C<sub>1-4</sub> alkyl groups; whereby the C<sub>1-14</sub> alkyl groups are preferably selected from methyl, ethyl and propyl and the phenyl group is preferably selected from phenyl, p-methylphenyl and p-chlorophenyl; and methyl,  
30 ethyl and propyl are particularly preferred;  
to yield a compound of general formula (IV):

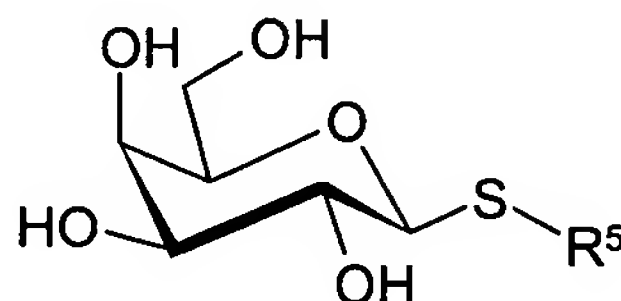


Formula (IV)

5 wherein  $R^4$  and  $R^5$  are as defined above.

Preferably  $R^5$  is a phenyl group.

Furthermore, in step (C), the compound of general formula (IV) is deprotected to yield  
 10 a compound of general formula (V):



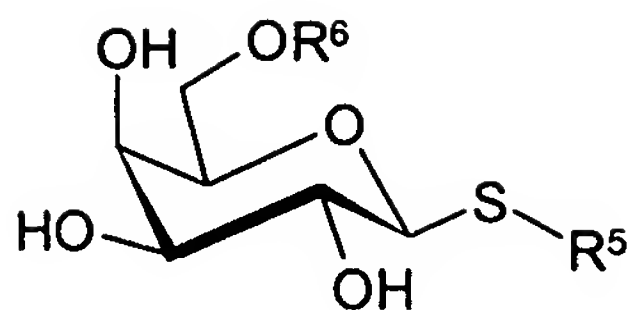
Formula (V)

15 wherein  $R^5$  is as defined above.

Any suitable deprotection condition conventionally employed in the chemistry of protecting groups may be used. Deprotection is preferably be carried out in an inert organic solvent such as dichloromethane or tetrahydrofuran in the presence of an  
 20 alkali metal alkoxide having 1 to 4 carbon atoms and a  $C_{1-4}$  alcohol, or in the presence of water, an alkali metal hydroxide and a  $C_{1-4}$  alcohol. In a particular preferred embodiment deprotection in step (C) is carried out in dry methanol with catalytic amount of sodium methoxide.

25 Subsequently, the OH group in 6-position is selectively protected in step (D) using a bulky protecting group to yield a compound of general formula (VI)





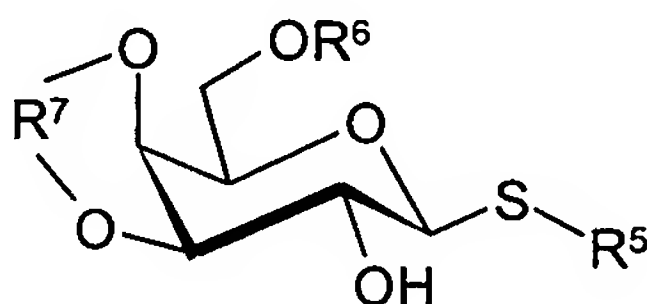
Formula (VI)

wherein  $R^5$  is as defined above; and  $R^6$  is a pivoyl, benzoyl or substituted benzoyl  
 5 protecting group, whereby the substituents are selected from alkyl groups such as methyl, halogen atoms such as Cl, Br, F, and I and  $NO_2$ . Preferably  $R^6$  represents a pivoyl protecting group.

10 In a preferred embodiment the reaction may be carried out using pivoyl chloride in dry dichloromethane in the presence of pyridine.

In step (E), the OH groups in 3- and 4-position are selectively protected with a ketal or acetal protecting group using standard conditions to yield a compound of general formula (VII):

15



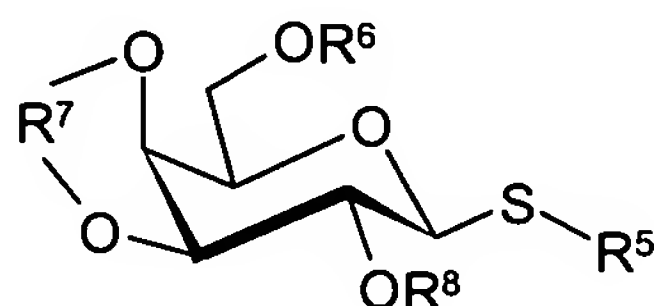
Formula (VII)

wherein  $R^5$  and  $R^6$  are as defined above; and  $R^7$  represents a ketal or acetal type  
 20 protecting group selected from benzylidene, 4-nitrobenzylidene, 4-methoxybenzylidene or isopropylidene. In a preferred embodiment  $R^7$  represents an isopropylidene protecting group.

The reaction is preferably carried out in a dipolar aprotic solvent such as dimethyl  
 25 formamide (DMF) or acetone in the presence of acid catalysts such as p-toluene sulfonic acid or camphorsulfonic acid using a 2,2-dialkyloxypropane or an optionally substituted dialkylbenzylidene.

Suitable reaction temperatures range from ambient temperature to elevated temperatures. Preferably the reaction is carried out at a temperature of 25°C.

Moreover, the OH group in 2-position is protected in step (F) by reacting the compound of general formula (VII) with chloroacetyl chloride to yield a compound of general formula (VIII):

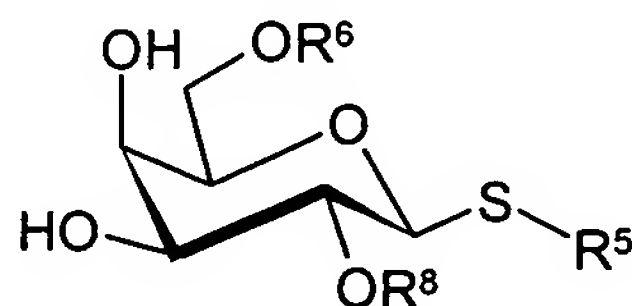


Formula (VIII)

wherein R<sup>5</sup>, R<sup>7</sup> and R<sup>8</sup> are as defined above; and R<sup>8</sup> represents a chloroacetyl protecting group.

The reaction may be carried out in a dry solvent such as dichloromethane with a base such as pyridine or triethylamine at a temperature of from 0°C to 25°C.

In step (G) the compound of general formula (VIII) is deprotected to yield a compound of general formula (IX):



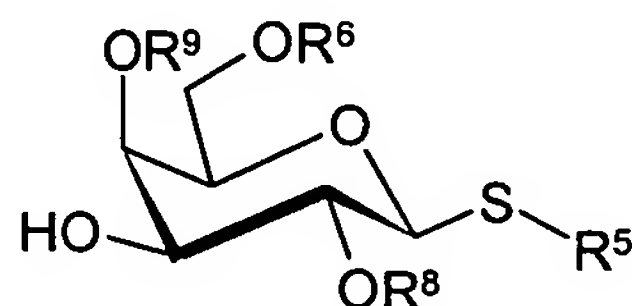
Formula (IX)

wherein R<sup>5</sup>, R<sup>6</sup> and R<sup>8</sup> are as defined above.

Deprotection may be carried out under acidic conditions by treating with aqueous acetic acid, aqueous trifluoroacetic acid or mineral or sulfonic acid.

In step (H) the compound of general formula (IX) is reacted with a trialkylorthoacetate, benzoate or pivalate, wherein the alkyl residues have 1 to 4 carbon atoms, to form an 3,4-ortho ester which is subsequently migrated to the axial 4-position under acidic conditions to yield a compound of general formula (X):

5



Formula (X)

wherein  $R^5$ ,  $R^6$ ,  $R^8$  are as defined above and  $R^9$  is an acetyl, benzoyl or pivoyl protecting group. In preferred embodiments  $R^9$  represent an acetate or benzoyl protecting group, which may be introduced by means of trimethyl or triethyl orthoacetate or benzoate, most preferably trimethylorthoacetate.

15

Step (H) may be conducted in an inert organic solvent such as acetonitrile.

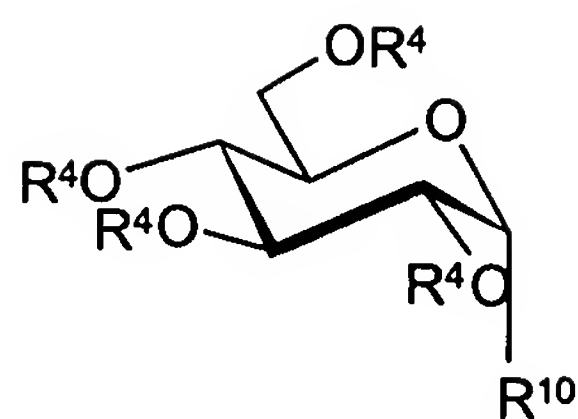
Preferably the reaction is carried out in the presence of a catalyst. Any conventional catalyst used in carbohydrate chemistry may be employed. Particular preferred catalysts include p-toluenesulfonic acid, or camphor sulfonic acid. The most preferred catalyst is p-toluenesulfonic acid.

20

The reaction may preferably be carried out under anhydrous conditions in the presence of a water detracting means such as 4Å mol sieves.

25

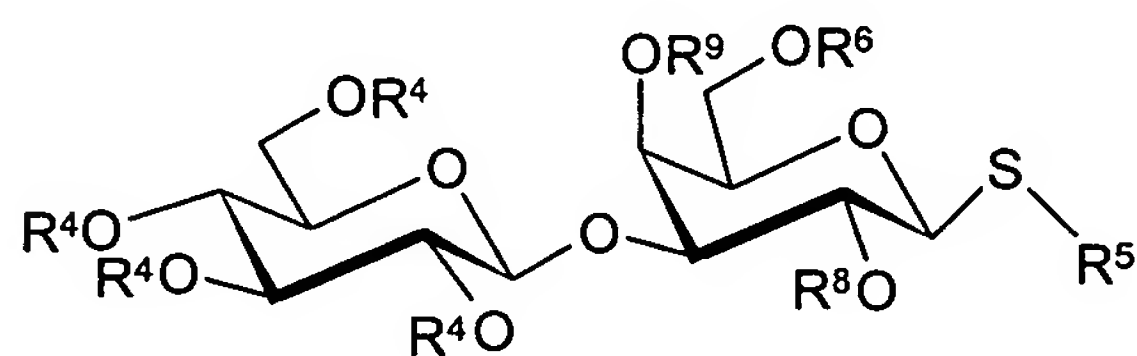
The free OH group in 3-position is reacted in step (I) with a protected halogen glucose derivative of general formula (XI):



Formula (XI)

wherein  $R^4$  is as defined above; and  $R^{10}$  represent a halogen atom such as fluorine, chlorine or bromine, to yield a compound of general formula (XII):

5



Formula (XII)

10 wherein  $R^4$ ,  $R^5$ ,  $R^6$ ,  $R^8$  and  $R^9$  are as defined above.

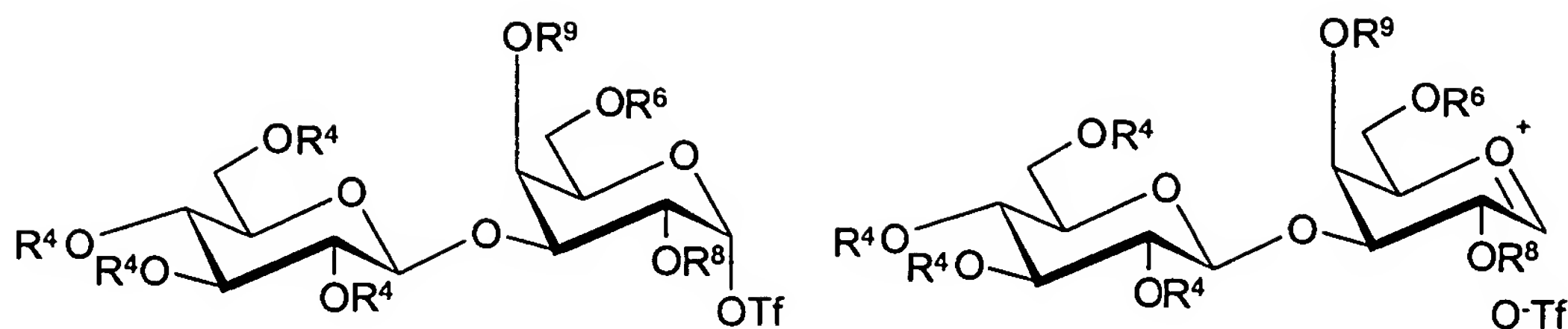
The reaction is preferably carried out in the presence of promoters such as silver triflate, zinc dichloride, borontrifluoride diethyletherate, or N-iodosuccinamide/triflic acid.

15

In a preferred embodiment a dry solvent such as dichloromethane is employed. The reaction temperature is preferably at a range of from  $-20^{\circ}\text{C}$  to  $25^{\circ}\text{C}$ .

20 Activating compound (XII) may be achieved in step (J) through the oxidation of the thio ether to the sulfoxide and the formation of the anomer triflate of general formula (XIII) below, which may exist as either the alpha triflate or the alpha ion pair:

25



Formula (XIII)

wherein  $R^4$ ,  $R^5$ ,  $R^6$ ,  $R^8$  and  $R^9$  are as defined above.

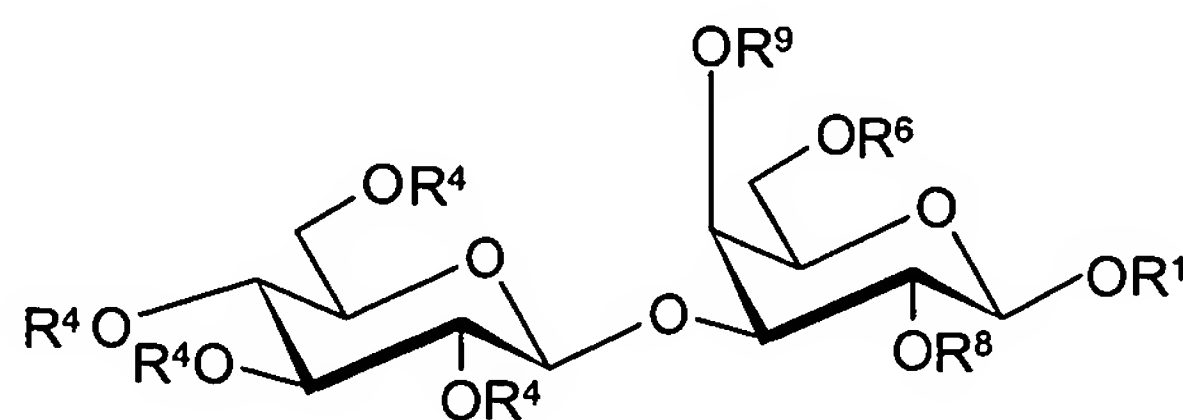
- 5 The reaction is preferably carried out by oxidizing the thio ether group to a sulfoxide using hydrogen peroxide, and subsequently treating the resulting intermediate with triflic anhydride. Furthermore, in a particular preferred embodiment, a sterically hindered non-nucleophilic base such as 2,6-lutidine, 2,4,6-collidine or 2,6-di-tertbutyl-4-methyl-pyridine is present. The most preferred sterically hindered base is 2,6-di-tertbutyl-4-methyl-pyridine.

In step (K), coupling of the compound of general formula (XIII) with the compound of general formula (XIV)



Formula (XIV)

wherein  $R^1$  is as defined above; may be performed in the presence of sterically hindered non-nucleophilic base such as 2,6-lutidine, 2,4,6-collidine or 2,6-di-tertbutyl-4-methyl pyridine, preferably 2,6-di-tertbutyl-4-methyl-pyridine, to yield a compound of general formula (XV):



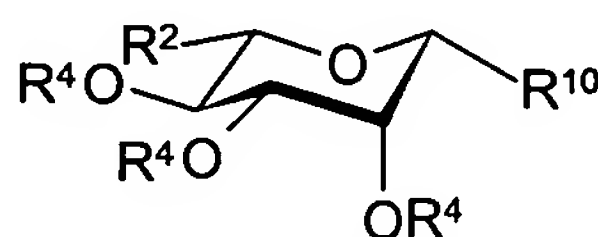
Formula (XV)

wherein  $R^1$ ,  $R^6$ ,  $R^8$  and  $R^9$  are as defined above.

The reaction may preferably be carried out under anhydrous conditions in the presence of a water detracting means such as 4Å mol sieves.

5 In a preferred embodiment the reaction is carried out at low temperature such as 0°C or lower, more preferably –10°C or lower. The most preferred reaction temperature is –20°C.

10 In step (L), the OH group in 2-position substituted with R<sup>8</sup> is selectively deprotected using thio urea in the presence of a sterically hindered base such as 2,6-lutidine, 2,4,6-collidine or 2,6-di-tertbutyl-4-methyl pyridine, preferably 2,6-lutidine, in a dry alcohol such as methanol, ethanol or isopropanol, preferably ethanol, and subsequently reacted with a protected halogen rhanmose derivative of general formula (XVI):

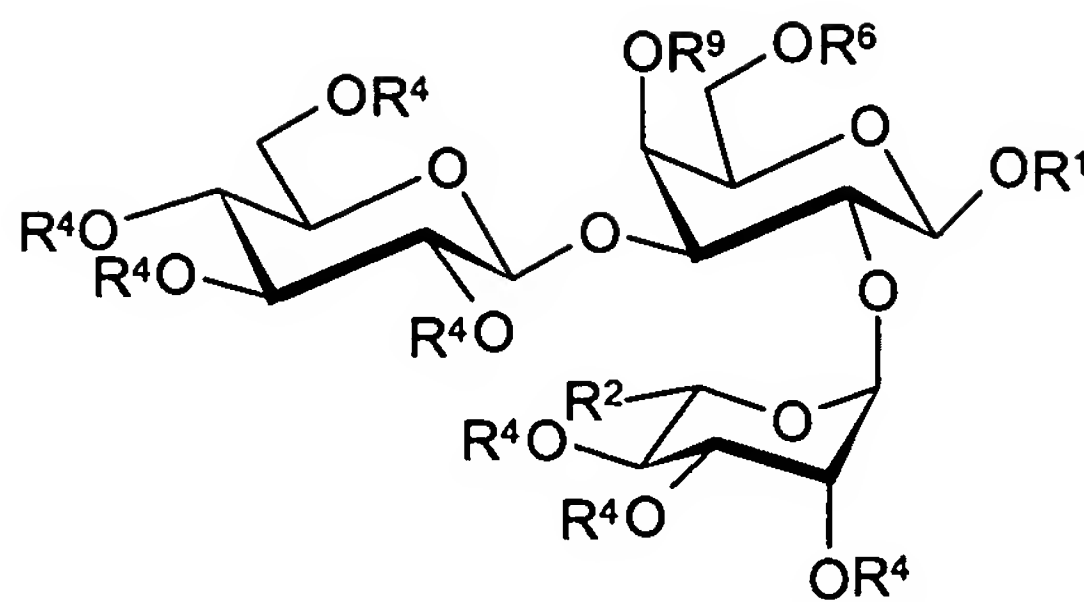


15

Formula (XVI)

wherein R<sup>2</sup> and R<sup>4</sup> are as defined above; and R<sup>11</sup> represents a halogen atom such as bromine, chlorine or fluorine, preferably bromine, to yield a compound of general  
20 formula (XVII):

25



Formula (XVII)

wherein  $R^1$ ,  $R^2$ ,  $R^4$ ,  $R^6$ , and  $R^9$  are as defined above.

5

The deprotection in step (M) may be performed under substantially the same conditions as described above for step (C) to yield the compound of general formula (I). In a preferred embodiment, deesterification may be accomplished using sodium methoxide in a methanol/dichloromethane mixture.

10